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University Improvement Strategy. Control charts help health systems measure healthcare processes and determine the strategy and scope for an improvement initiative. The control chart can help determine the focus of the next PDSA cycle in one of four

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changes that result in

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Control charts are a basic tool for understanding variation in all healthcare processes. Control chart limits are not standards;

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University rather, they divided variation into special and common cause, each of which requires a different management response. Each type of data--variables, count defect, or defect ...

~~The use of control charts to~~

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~~improve healthcare quality~~

This chapter provides an overview of common uses of SPC in healthcare, and some guidance on the choice of appropriate charts for various applications. It also talks about implementation issues and more advanced SPC

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University and related methods. The choice of an appropriate control chart depends on the type of data to be plotted.

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SPC charts are chronological

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graphs of process data that are used in many other industries to help understand, control, and improve processes and that, although based in statistical theory, are easy for practitioners to use and interpret.

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RESULTS: We included 34 studies, presenting 64 control charts of which 40 control charts plotted two phases of the PDSA cycle. The criterion to use 10-35 data points in a control chart was least

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University adhered to (48.4% non-
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