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ISO 10893-10:2011

Page 8/33

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specifies requirements for automated full peripheral ultrasonic shear wave (generated by conventional or phased array technique) testing of seamless and welded [except submerged arc-welded (SAW)] steel tubes, for the detection of

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longitudinal and/or
transverse
imperfections.
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ISO - ISO

**10893-10:2011 - Non-
destructive testing
of steel ...**

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10893-10:2011(en)

Non-destructive
testing of steel tubes
? Part 10: Automated
full peripheral

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ultrasonic testing of
seamless and welded
(except submerged
arc-welded) steel
tubes for the detection
of longitudinal and/or
transverse
imperfections

ISO

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Non-destructive

testing of steel ...

evs-en iso 10893-10:2

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10000102011
011/a1:2020 Non-destructive testing of steel tubes - Part 10: Automated full peripheral ultrasonic testing of seamless and welded (except submerged arc-welded) steel tubes for the detection of longitudinal and/or transverse imperfections - Amendment 1:

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Change of ultrasonic
test frequency;
change of acceptance
criteria (ISO
10893-10:2011/Amd
1:2020)

EVS-EN ISO

10893-10:2011 -

**Estonian Centre for
Standardisation**

ISO 10893-10:2011.

April 2011. Non-

destructive testing of

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10830-10-2011
steel tubes - Part 10:

Automated full
peripheral ultrasonic
testing of seamless
and welded (except
submerged arc-
welded) steel tubes
for the detection of
longitudinal and/or
transverse
imperfections. This is
the most recent
version of this
document.

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EN ISO 10893-10 :

2011. Current The

latest, up-to-date

edition. NON-

DESTRUCTIVE

TESTING OF STEEL

TUBES - PART 10:

AUTOMATED FULL

PERIPHERAL

ULTRASONIC

TESTING OF

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SEAMLESS AND

WELDED (EXCEPT

SUBMERGED ARC-

WELDED) STEEL

TUBES FOR THE

DETECTION OF

LONGITUDINAL

AND/OR

TRANSVERSE

IMPERFECTIONS.

EN ISO 10893-10 :

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TESTING OF STEEL

Non Destructive

Sommario : ISO

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specifies

requirements for

automated full

peripheral ultrasonic

shear wave

(generated by

conventional or

phased array

technique) testing of

seamless and welded

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[except submerged arc-welded (SAW)] steel tubes, for the detection of longitudinal and/or transverse imperfections. In the case of testing on longitudinal imperfections, Lamb wave testing can be applied at the discretion of the manufacturer.

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EN ISO

10893-10:2011

ISO 10893-10:2011

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DIN EN ISO 10893-10

Non-destructive

testing of steel tubes -

Part 10: Automated

full peripheral

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Non Destructive
Testing Of Steel

ultrasonic testing of
seamless and welded
(except submerged
arc-welded) steel
tubes for the detection
of longitudinal and/or
transverse
imperfections (ISO
10893-10:2011 +
Amd 1:2020); German
version EN ISO
10893-10:2011 + A1

DIN EN ISO 10893-10

Page 20/33

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- Techstreet

ISO 10893-11:2011

specifies

requirements for the

automated ultrasonic

shear wave

(generated by

conventional or

phased array

technique) testing of

the weld seam of

submerged arc-

welded (SAW) or

electric resistance

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and induction-welded
(EW) steel tubes.

ISO - ISO

**10893-11:2011 - Non-
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of steel ...**

ISO 10893-1:2011

specifies

requirements for

automated

electromagnetic

testing of seamless

and welded steel

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10893-10:2011
tubes, with the
exception of
submerged arc-
welded (SAW) tubes,
for verification of
hydraulic leak-
tightness.

ISO - ISO

**10893-1:2011 - Non-
destructive testing
of steel ...**

evs-en iso

10893-10:2011 Non-

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destructive testing of

steel tubes - Part 10:

Automated full

peripheral ultrasonic

testing of seamless

and welded (except

submerged arc-

welded) steel tubes

for the detection of

longitudinal and/or

transverse

imperfections (ISO

10893- 10:2011)

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shear wave

(generated by

conventional or

phased array

technique) testing of

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Non Destructive
Testing Of Steel

seamless and welded
[except submerged
arc-welded (SAW)]
steel tubes, for the
detection of
longitudinal and/or
transverse
imperfections.

**ISO 10893-10:2011 -
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ISO

10893-10:2011/Amd

1:2020; EN ISO 1089

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3-10:2011/A1:2020

ICS Groups.

23.040.10 Iron and
steel pipes 77.040.20

Non-destructive
testing of metals

77.140.75 Steel pipes
and tubes for specific
use Directives or
regulations. None .

Standard history.

Status. Date. Type.

Name. 16.07.2020 ...

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EVS-EN ISO 10893-1

0:2011/A1:2020 -

Estonian Centre for

Testing Of Steel

This part of ISO 10893 specifies requirements for automated eddy current testing of seamless and welded tubes with the exception of submerged arc-welded (SAW) tubes,

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10893-2:2011
for the detection of
imperfections
according to the
different acceptance
levels as shown in
Tables 1 and 2.

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10893-1:2011

specifies

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10000-10-2011

requirements for
automated
electromagnetic
testing of seamless
and welded steel
tubes, with the
exception of
submerged arc-
welded (SAW) tubes,
for verification of
hydraulic leak-
tightness.

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Standards

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ISO 10893-8:2011

specifies

requirements for

automated ultrasonic

testing for the

detection of laminar

imperfections in the

pipe body (full

peripheral testing) of

seamless and welded,

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12393-10-2011
Non Destructive
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except submerged arc-welded (SAW), steel tubes, or in the area adjacent to the weld seam of welded steel tubes, and, optionally, at the ends (full peripheral testing) of seamless and welded tubes.

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