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In metalworking, rolling is
a metal forming process in

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which metal stock is passed through one or more pairs of rolls to reduce the thickness, to make the thickness uniform, and/or to impart a desired mechanical property. The concept is similar to the rolling of

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dough. Rolling is classified according to the temperature of the metal rolled. If the temperature of the metal is above its recrystallization temperature, then the process is known as hot rolling. If the temperature

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of the metal is below

[Rolling \(metalworking\) - Wikipedia](#)

Rolls are tools used in rolling mills to reduce the cross section of metal stock. The weight of rolls

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may vary from a few kilograms up to 250 tonnes. Under rolling conditions the contact area between roll and stock suffers wear, the other parts of a roll - body and necks - have to be considered as normal parts

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of designed components under high load.

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