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GMW3044, 9th Edition, October 2017 - Zinc Plating Material Description. This coating system must be free of hexavalent chromium, per GMW3059 requirements. The plating shall be shown on the part drawing. Table 1 lists the common plating thickness codes covered by this specification. It is recommended to use these common codes to avoid product complexity. This plating is at present approved in ...

### GMW3044 : Zinc Plating

Black color (passivation product) as shown in Table 1 is not approved yet. Any other colors (where color is developed by adding pigment), if required, do not need a specially approved source for the color. Establish availability at one of the sources approved to the required post-supplementary code (suffix) before putting any color other than clear (Bright) on the drawing.

### GMW3044 - Zinc Plating | Engineering360

GMW3044 (J) 2004 Edition, February 2004. Complete Document ZINC-PLATING. Includes all amendments and changes through Inactive Notice , February 2004. View Abstract Product

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Details Document History GMW3044 (J) (Complete Document ) 2004 Edition, February 4.  
GMW3044 (J) (Base Document ...

## **GMW3044 (J) : ZINC-PLATING**

I suggest you obtain the latest version of GMW3044, which is the standard that covers electrodeposited zinc coatings (with and without supplemental chromates, lubricants, etc.). It explains the requirements for specifying zinc + chromate coatings. Global Engineering Documents is the official provider of GM standards. Toby Padfield Automotive module supplier - Michigan. 2004. A. The hitch with ...

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OEM Reference Date Designation NSS Other Requirement Friction Recommended Coating  
Comment Market Type; GENERAL MOTORS: GMW3044: 2012/02/01: G: 0,13 ±0,03: PLUS®  
ML

## **NOF METAL COATINGS GROUP**

GMW3044-Zinc Plating WORLDWIDE ENGINEERING STANDARDS Material Specification  
Finish GMW3044 Zinc Plating 1 Scope This specification covers the basic requirements for electroplated zinc applied to iron and steel substrates with provision for plating thickness, use or non-use of supplementary treatments and corrosion resistance.

## **GMW3044-Zinc Plating | Docsford**

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GMW3044 This specification covers the basic requirements for electroplated zinc applied to fasteners, clips, and small and medium-sized ferrous parts, such as castings and stampings. This specification also provides for plating thickness, use or non-use of supplementary treatments and corrosion and for mechanical plating.

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What would a specification 6K96/48 mean in GMW 3044 Zinc plating Specification? My interpretation is "6" micron min plating, "96" hour salt spray to red corrosion or base metal, with "48" hours Salt spray to white rust? Do you know?

### **Interpreting Zinc Plating Specification GMW 3044 - 6K96/48**

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